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D4436-047
Job Sheet 186353



Part No: D4436-047

Job Qty: 2 ea

Part Name: Aft Bracket Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/14/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D4436 REV.B IPP REV:A 18.11.13 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		11/30/18	0.00	0.00	Start Up Small Fab		SMB
100	Small Fab	2 pcs		11/30/18	0.15	0.64	Small Fab-6		SMB
110	QC	2 pcs		11/30/18	0.00	0.00	QC5		38
160	Packaging	2 pcs		11/30/18	0.00	0.00	Packaging3-2		9-89
170	QC21-SA	2 Ea		11/30/18	0.00	0.00	QC21		DEC 07 2018

Part Op 100 - Assemble as per dwg and install grommet ***TORQUE SCREWS AS PER NOTE 8 SHEET 4***
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-832R6	Screw	8 Ea (4 ea)	90-Start up Operation	S133786
D4435-047	Bracket Assembly	2 Ea (1 ea)	90-Start up Operation	S133226
D4436-045	Aft Inboard Bracket Assembly	2 Ea (1 ea)	90-Start up Operation	S122157
D4436-049	Aft Outboard Bracket Assembly	2 Ea (1 ea)	90-Start up Operation	S133219
D4440-1	Grommet	2 Ea (1 ea)	90-Start up Operation	S117798

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN525-832R6	8	78	0
	D4435-047	2	0	0
	D4436-045	2	6	0
	D4436-049	2	0	0
	D4440-1	2	14	0



Container No: S135537



Part: D4436-047

Job No: 186353

Serial No/Batch: S135537

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

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3 1:26 PM Dart.lajeunesse.marie

Date: 12/07/18

DAS
70
9-89

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					